Half Yearly Compliance Report 2024 01 Jun(01 Oct - 31 Mar)

Acknowledgment

Proposal Name	Environment Clearance for the proposed expansion of cement grinding unit from 2.4 to 3.6 MTPA & 2*18 MW CPP at Village - Salboni, District - Paschim Medinipur, West Bengal by M/s JSW Cement Limited
Name of Entity / Corporate Office	M/s. JSW Cement Limited
Village(s)	N/A
District	MEDINIPUR � WEST

Proposal No.	2015/EN/T-II- 1/002/2017
Plot / Survey / Khasra No.	N/A
State	WEST BENGAL
MoEF File No.	2015/EN/T-II- 1/002/2017

Category	Industrial Projects - 1
Sub-District	N/A
Entity's PAN	NA
Entity name as per PAN	NA

Compliance Reporting Details

Reporting Year 2024

Submission of Half Yearly EC Compliance for the period of October 2023 to March 2024 of M/s JSW Cement Limited at

Village- Salboni, Dist.

–Paschim Medinipur, West

Bengal

Reporting Period 01 Jun(01 Oct - 31 Mar)

Details of Production and Project Area

Name of Entity / Corporate Office

Remarks (if any)

M/s. JSW Cement Limited

	Project Area as per EC Granted	Annual Project Area in Possession
Private	0	0
Revenue Land	0	0
Forest	0	0
Others	0	0
Total	0	0

Production Capacity

Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	Cement & GGBS	Million Tons per Annum (MTPA)	28/02/2027	3.6	1,550,551.681	3.6
2	Thermal Energy	MW	28/02/2027	36	2366	18

Conditions

Specific Conditions

Sr.No.	Condition Type	Condition Details
1	Statutory compliance	The implementation and monitoring of Environment Management Plan should be carried out, as proposed.

PPs Submission: Complied
Environment Management Plan, has been implemented as proposed in the EIA report, and the monitoring of EMP is carried out at regular interval.

Date: 01/06/2024

Cement grinding shall be carried out in closed cement mill.

Provision of dust extraction and pollution control systems along with minimum stack height of 50 M from G.L. should be provided for control of emission from slag mill and hot gas generator Highly Efficient Cyclone Separators, Pulse Jet Bag Filters & ID fans should be provided for Raw Material Handling Section, Ball Mill, Silo, Packing Section. Stack emission shall be monitored at regular intervals and records maintained. The stack emission should not exceed 30 mg/Nm3. For CPP boiler ESP of adequate design and capacity and along with minimum stack height of 30 m from G.L. should be provided. The stack emission should not exceed 30 mg/nm³.

PPs Submission: Complied

Cement/ slag grinding is being done in closed circuit Roller Press mills. Each grinding unit have connected with pollution control devices and all the PCD connected with the stack which have the height more than 50 meter from G.L. Pulse Jet Bag Filters were installed at material transfer points in Raw Material handling section, Ball Mill, Silo, Packing sections. Stack monitoring is being done regularly by NABL accredited laboratory and records of the results being maintained. Bag House attached with the grinding unit and high efficiency ESP was installed in CPP having adequate stack Height. Stack emission is within prescribed limit.

Date: 01/06/2024

3 AIR QUALITY
MONITORING AND
PRESERVATION

Regular monitoring of the ambient air quality shall be carried out in and around the plant and records shall be maintained. All care to be taken to maintain the ambient air quality standards as per GSR 826 (E) dated 16.11. 2009. At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM10, PM2.5, SO2 and NO2-are anticipated in consultation with the SPCB. Data on ambient air quality and stack Emission shall be regularly submitted to the SEIAA and the SPCB once in six months.

PPs Submission: Complied

Regular monitoring of the ambient air quality is being carried out every month in six locations in and around the plant by NABL accredited laboratory and records are being maintained. Ambient air quality results are within prescribed limit. Good housekeeping and water sprinkling done on the regular basis to comply the notification GSR 826(E) published on dated November 16, 2009. We

Date: 01/06/2024

have established six number of air quality monitoring station in and outside the plant in consultation with SPCB. We have also installed one continuous ambient air quality monitoring station in consultation with SPCB. Monitoring reports of stack and ambient air quality are being submitted to SEIAA and SPCB every month. AIR QUALITY 4 MONITORING AND The unit shall install CAAQMS for the project. **PRESERVATION** Date: PPs Submission: Complied 01/06/2024 The unit has installed one CAAQMS. Finished cement should be collected in silo and packaging should AIR QUALITY be done through pneumatically controlled system. Suction system 5 MONITORING AND should be installed at packaging section to minimize fugitive **PRESERVATION** emission. **PPs Submission:** Complied Date: The unit has constructed dedicated Silo for collecting intermediate & finished products, and 01/06/2024 packaging is done through pneumatically controlled system. Suction system have installed at packing plant to minimize fugitive emission. All vibrating screens, storage bins will be adequately covered. Covered storage yards shall be provided for raw materials. Closed AIR QUALITY MONITORING AND unloading of raw materials and closed conveyor belt for 6 **PRESERVATION** transportation with bag filter at transfer points should be provided. Suction head should be provided at all transfer points. **PPs Submission:** Complied The unit has covered all the vibrating screens and storage bins. All the raw materials store under the Date: covered shed. The unit has automated closed wagon tippler for unloading the raw materials, suction 01/06/2024 hood also provided at unloading point to control the fugitive emission. Closed conveyor belt is used to transport the material from yard to grinding unit. Bag filter with suction hoods provided at all the transfer points. Adequate dust suppression and extraction system should be provided in material storage areas, material unloading and transfer AIR QUALITY points for controlling fugitive emission. Fugitive dust emissions from 7 MONITORING AND ball mill and storage area shall be collected in bag filters and recycled **PRESERVATION** back to the process. Water sprinkling arrangement shall be made in the raw material stock yard and other high dust potential areas. PPs Submission: Complied Date: Adequate dust suppression and extraction systems have been provided in the material storage yard, 01/06/2024 loading and unloading and also at the transfer points to controlling the fugitive emissions. Dust collected in bag filters of ball mill automatically recycled back to the process. Water sprinkling arrangement were made in the raw material stock yard to control fugitive dust emissions. Water required for proposed expansion shall be met from ground WATER QUALITY water supply as proposed. Groundwater shall be abstracted as per 8 MONITORING AND permission of the competent authority as per The West Bengal **PRESERVATION** Ground Water Resources (Management, Control and Regulation) Act, 2005.

PPs Submission: Complied

Water requirement is met from ground water extraction. We have taken the permission for ground water withdrawal from State Water Investigation Department. NOC for GW withdrawal are as follows: vide permit No. P1428445003490000001TSE, P1428445003490000002TSE, P1428445003490000003TSE dated 16.10.2015 and P142844600004000001TSE,

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P1428445003490000001TSE, P1428456001940000001TSE, dated 03.11.2017 respectively. WATER QUALITY Process effluent discharge is not permitted. No liquid effluent shall MONITORING AND 9 be generated by adoption of dry grinding process. **PRESERVATION PPs Submission:** Complied The Cement Grinding is based on dry grinding process technology and as such there are no Date: discharge of process effluent. Two STPs of 60 & 100 KLD have been installed for treatment of 01/06/2024 domestic waste water, the treated water used for greenbelt/plantation and dust suppression purpose. CPP- Waste water from CPP is neutralized in a neutralization pit and then treated water is used for dust suppression. AIR QUALITY Clinker manufacturing/heating is not permitted under this MONITORING AND 10 Environment Clearance. Clinker and Fly Ash shall be stored in the **PRESERVATION** closed silos and Gypsum and slag in covered shed. Date: PPs Submission: Complied 01/06/2024 Clinker is not manufactured in our plant. Fly ash and Clinker is stored in closed silo. Gypsum is stored under covered shed. All the bag filter dust, raw material dust, coal dust, clinker dust and cement dust from pollution control devices should be recycled and reused in the process used for cement manufacturing. Spent oil and 11 WASTE MANAGEMENT batteries should be sold to authorized recyclers/re-processors only. Hazardous waste generated to be disposed of as per provisions of Hazardous Wastes (Management and Transboundary Movement) Rules, 2016. PPs Submission: Complied Date: The dust collected in air pollution control devices/bag filters and raw material dust is being reused in 01/06/2024 the cement manufacturing process. Fly Ash generated from ESP is used in the cement manufacturing process. The hazardous waste generated from site is stored under the covered shed and same sold to Authorized recycler/co-processor. WATER QUALITY Adequate provisions should be made for harvesting rainwater. The 12 MONITORING AND harvested water should be used for plantation, firefighting, washing **PRESERVATION** and cleaning etc. Recharging of Groundwater is not permitted. **PPs Submission:** Partially Complied Date: Rainwater harvesting pit is under construction it will be constructed till the end of this FY. The 01/06/2024 harvested rainwater will be utilized for plantation, firefighting, washing and cleaning purpose only. The ground water is not recharged within the plant premises. Greenbelt shall be developed within the plant premises. At least 33% of the area should be kept for greenbelt development. At least 12500 (as stated in previous environmental clearance vide no. 89/EN/T-II-I/037/2015 dated 14.1.2016) to be planted and maintained 13 **GREENBELT** in the greenbelt area of 44 acres. There should not be any removal/destruction of vegetative cover both at the establishment as well as the operational stage, without the sanction of appropriate authority. **PPs Submission:** Complied Greenbelt is being developed and as prescribed, more than 33% of the area has been covered with Date: greenbelt/plantation. No vegetative cover was destroyed/removed during the establishment and 01/06/2024 operation phases. 44 Acres of Land has been developed as Greenbelt/plantation of recommended species. As per terms given for plantation in Environment Clearance vide no.89/EN/T-II-I/037/2015 dated 14.01.2016 we have planted 57435 plants against target given of 12500

Noise Monitoring & Prevention

The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night time).

PPs Submission: Complied

The overall noise levels in and around the plant area is maintained within the prescribed limit by adopting various noise control measures such as acoustic hoods, silencers, enclosures etc. on the noise generating equipment. The ambient noise levels conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night-time). Noise monitoring is being done by the NABL Accredited laboratory on regular basis.

Date: 01/06/2024

AIR QUALITY MONITORING AND PRESERVATION

Asphalting/concreting of roads and water spray all around the stockyard and loading/unloading areas in the cement plant shall be carried out to control fugitive emissions. Regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of PM10 and PM2.5 such as haul road, loading and unloading points, transfer points and other vulnerable areas. It shall be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.

PPs Submission: Being Complied

All the roads inside the plant made of bituminous/ concrete. Mechanized road sweeping machine and water spray on the roads is carried out on regular basis by the movable water tanker to control the fugitive emission. Good housekeeping is maintained within the premises. Regular water sprinkling is done in critical areas prone to air pollution to maintain the ambient air quality parameters within the norms prescribed by CPCB. Ambient Air quality monitoring is done on regularly basis by an NABL Accredited laboratory.

Date: 01/06/2024

16 Human Health Environment

Proper lighting and proper pathway inside the factory premises should be constructed to ensure safe vehicular movement. Provision of separate pathway for entry and exit of vehicles should be considered. Vehicles should conform to Pollution under Control (PUC) norms. Proper housekeeping shall be maintained within the premises.

PPs Submission: Being Complied

Health and safety of workers is ensured. Required PPEs and sanitation facilities provided to the workers at site. All necessary safety trainings are also provided to the workers. Occupational Health Surveillance done on regular basis and records being maintain as per requirements of the Factories Act. In last financial year 100 percent JSW staffs have done periodic health checkup whereas associates workers have done 100% periodic health checkup.

Date: 01/06/2024

17 Human Health Environment

Health and safety of workers should be ensured. Workers should be provided with adequate personnel protective equipment and sanitation facilities. Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as the Factories Act.

PPs Submission: Being Complied

Health and safety of workers is ensured. Required PPEs and sanitation facilities provided to the workers at site. All necessary safety trainings are also provided to the workers. Occupational Health Surveillance done on regular basis and records being maintain as per requirements of the Factories Act. In last financial year 100 percent JSW staffs have done periodic health checkup whereas associates workers have done 100% periodic health checkup

Date: 01/06/2024

18 Human Health Environment

Adequate measures to be adopted to ensure industrial safety. Proper fire detection and protection systems to be provided to control fire

		and explosion hazards.	
Adequare ins		e industrial safety. Fire detection and protection devices fire and explosion hazards. A fire fighting vehicle is	Date: 01/06/2024
19	Corporate Environmental Responsibility	All the recommendations mentioned in the Corporate Responsibility for Environmental Protection (CREP) g Cement Plants shall be followed and complied.	
		EP guidelines for cement plant is being followed and	Date: 01/06/2024
20	AIR QUALITY MONITORING AND PRESERVATION	The gaseous emissions from various units should con load/ mass based standards prescribed by the Ministry Environment & Forests and the State Pollution Contro time to time. At no time the emission level should go be prescribed standards.	of l Board from
Emiss the un emissi units v CPCB	its conform to the load/mass based station monitoring system (CEMS) is instated were attached with CEMS system and	given permissible limits. The gaseous emission from all indards prescribed by the MoEF & CC. Continuous alled in Cement Mill-I, II & CPP. The above mentioned continuously data of emission level transferred to the tres were taken to keep the emission level within the	Date: 01/06/2024
21	Corporate Environmental Responsibility	At least 2.5% of the total cost of the project shall be towards the Enterprise Social Commitment based on leaction plan with financial and physical break-up shall I submitted. Implementation of such program shall be enaccordingly in a time bound manner.	ocal need and be prepared a
An an		or Enterprise Social Commitment (ESC) based on local asis. The amount spent towards the Enterprise Social	Date: 01/06/2024

General Conditions

Sr.No.	Condition Type	Condition Details	
1	Statutory compliance	The environment clearance accorded shall be valid for a perio years for the proposed project.	
	bmission: Complied d Agreed.		Date: 01/06/2024
2	Statutory compliance	Prior Consent-to-Establish (NOC) for the proposed obtained from WBPCB before commencement of contoher statutory clearances should be obtained by the proponent from the competent authorities.	nstruction. All
	bmission: Complied has obtained consent to Establis	sh from the WBPCB vide letter NOC No. 153376, Memo	Date: 01/06/2024

	he concern departments.		
3	Statutory compliance	The project proponent shall comply with all the envir protection measures and safeguards recommended in the Further, the unit must undertake socio-economic develor activities in the surrounding villages like community deprogrammes, educational programmes, drinking water sanitation programme for local school and health care of	ne EIA/EMP. opment evelopment supply,
The un econor drinkir the sur	mic development activities like comming water supply, sanitation programs f	tal safeguards recommended in the EIA, EMP. Socio- unity development programs, educational programs, for local school and health care have been under taken in e in the nearby schools and sapling also distributed to rogram.	Date: 01/06/2024
4	Statutory compliance	All the conditions, liabilities and legal provisions con EC shall be equally applicable to the successor manage project in the event of the project proponent transferrin ownership, maintenance of management of the project party.	ement of the g the
	Submission: Complied and Agreed.		Date: 01/06/2024
5	Human Health Environment	Provision should be made for the supply of kerosene to the labourers during construction phase. All the labo engaged for construction works should be screened for adequately treated before issue of work permits. Enviro	health and
		sanitation should be ensured for the workers.	Jimentai
	Submission: Complied housekeeping and sanitation is mainta	sanitation should be ensured for the workers.	Date:
		sanitation should be ensured for the workers.	Date: 01/06/2024 on in the total nmental te funds both as stipulated on schedule for
Good I PPs : The un (EMP) stipula	Statutory compliance Submission: Complied and the saccrued Rs. 70.99 Crores toward. Environmental safeguards have been	sanitation should be ensured for the workers. The project proponent should make financial provision budget of the project for implementation of the environ safeguards. The project authorities will provide requising recurring and non-recurring to implement the condition the SEIAA, West Bengal along with the implementation all the conditions stipulated herein. The funds so provide	Date: 01/06/2024 on in the total nmental te funds both as stipulated lon schedule for ded should no
Good I PPs : The un (EMP) stipula	Statutory compliance Submission: Complied hit has accrued Rs. 70.99 Crores toward. Environmental safeguards have been ted in this EC is submitted to SEIAA,	sanitation should be ensured for the workers. The project proponent should make financial provision budget of the project for implementation of the environ safeguards. The project authorities will provide requising recurring and non-recurring to implement the conditions the SEIAA, West Bengal along with the implementation all the conditions stipulated herein. The funds so provide be diverted for any other purpose.	Date: 01/06/2024 on in the total amental te funds both as stipulated lon schedule for ded should not the continuous of
Good I	Statutory compliance Submission: Complied nit has accrued Rs. 70.99 Crores toward. Environmental safeguards have been sted in this EC is submitted to SEIAA, and for any other purpose.	sanitation should be ensured for the workers. The project proponent should make financial provision budget of the project for implementation of the environs afeguards. The project authorities will provide requising recurring and non-recurring to implement the conditions the SEIAA, West Bengal along with the implementation all the conditions stipulated herein. The funds so provide diverted for any other purpose. The funds so provides the diverted for any other purpose. The funds allocated for EMP will not be a long the state level Environment Assessment Authority, West Bengal. In the case of any the scope of the project, the project would require a free long the state level Environment and the scope of the project, the project would require a free long the state level.	Date: 01/06/2024 on in the total amental te funds both as stipulated to schedule for ded should not the continuous of t

		monitoring the implementation of environmental safeg be given full cooperation, facilities and documents/ da project proponent during their inspection. A six month report and the monitored data along with statistical into shall be submitted to the WBPCB regularly. A comple documents should also be forwarded to the State Level Impact Assessment Authority, West Bengal.	ta by the ly compliance erpretation te set of
Full co- inspecti of the st Assessr Control Copies	ion. Six monthly compliance reportipulated environmental safeguard ment Authority, Ministry of Environmental & State Pollution Control	ts/data has given to the officials of the SPCB during their rts with monitored data & the status of the implementation is shall be submitted to State Environment Impact comment and Forests, its Regional Office, Central Pollution Board and also posted on the website of the Company. In the company of the Company of the Company. In the company of the Company of the Company.	Date: 01/06/2024
9	Statutory compliance	The State Level Environment Impact Assessment Au Bengal reserves the right to add additional safeguard n subsequently, if found necessary, and to take action in revoking of the environment clearance under the provi Environment (Protection) Act, 1986, to ensure implem suggested safeguard measures in a time bound and sati manner.	neasures cluding sions of the entation of the
	Submission: Complied and Agreed.		Date: 01/06/2024
10	Statutory compliance	The project proponent should inform public that the been accorded environment clearance by the SEIAA, V and copies of the clearance letter are available with the Pollution Control Board/ Committee and may also be so of the SEIAA, West Bengal (http://environmentweb.gc should be advertised within seven days from the date of clearance letter, at least in two local newspapers that a circulated in the region of which one shall be in the ve language of the locality concerned.	West Bengal State Seen at Websi ov.in). This of issue of the re widely
The infe	Submission: Complied formation was advertised through patrika (Bangla) dated 15th Septen	publication in The Telegraph Calcutta (English) and Anand nber 2017.	Date: 01/06/2024
11	Statutory compliance	The proponent shall upload the status of compliance stipulated EC conditions, including results of monitore website and shall update the same periodically. The crilevels namely: SPM, RSPM, SO2, NOx (ambient level stack emissions) or critical sectoral parameters indicate project shall be monitored and displayed at a convenie the main gate of the company in the public domain.	d data on thei teria pollutan s as well as ed for the
EC com to the V and stace	WBPCB on the periodically basis.	a is being uploaded on the website and also been submitted (https://www.jswcement.in/sustainability). The ambient e regular basis and the result also displayed on the digital nt.	Date: 01/06/2024
12	Statutory compliance	The project authorities should inform the State Pollu Board as well as the SEIAA, West Bengal, the date of closure and final approval of the project by the concern	financial

		implementation.		
Date of	abmission: Complied Financial closure of the project: Note the project implements		val of the project: 15.12.2017. Date	Date: 01/06/2024
13	Statutory compliance	the Water (Preve ((Prevention and (Protection) Act and Transbound Insurance Act, 1	ulations would be enforced along with ention and Control of Pollution) Act, 1981, the 1986, the Hazardous Waste (Managary Movement) Rules, 2009, the Pub 1991, The Environment Impact Asses 6 and their amendments.	1974, the Air Environment gement, Handling lic Liability
	ubmission: Complied and Agreed			Date: 01/06/2024
		Visit Remar	ks	
Last Site	Visit Report Date:	N/A		
Additiona	l Remarks:			