



CM/L-5710037013


**JSW CEMENT LTD.,
SALBONI, WEST MIDNAPORE, WESTBENGAL**

**TEST CERTIFICATE FOR PORTLAND SLAG CEMENT**

S.No.	Characteristics	Requirement as Per IS 455:2015	Test Result
	CHEMICAL REQUIREMENTS	% Max.	
1	Magnesium Oxide (% MgO)	10.0	3.46
2	Sulphur Trioxide (% SO ₃)	3.5	1.75
3	Sulphide Sulphur (% S)	1.5	0.17
4	Loss On Ignition (%)	5.0	1.49
5	Insoluble Residue (%)	4.0	1.18
6	Chlorides (%)	0.1	0.006
	PHYSICAL REQUIREMENTS		
1	Fineness (M ² /Kg)(Min)	225	378
2 a	Normal Consistency (%)		31.50
b	Setting Time (minutes)	30	165
	a) Initial(Min)	600	270
	b) Final(Max)		
3	Soundness		
	a) Le-chatelier (mm)(Max)	10	0.500
	b) Auto Clave (%) (Max)	0.8	0.028
4	Compressive Strength (MPa)		
	a) 72 ± 1h (3 days)(Min)	16	29.85
	b) 168 ± 2h(7 days)(Min)	22	39.42
	c) 672 ± 4h (28 days)(Min)	33	54.66

Remarks: Temperature during testing is 27+/-2degree centigrade.
Specific Gravity: -2.97

**WEEK NO: 33
13.08.2023 – 19.08.2023**

JSW CEMENT Ltd.
Authorized Signatory