



ISO 9001, ISO 14001, ISO 50001 & OHSAS 18001
Certified by IRQS

IS 455



CM/L-6957196

**JSW CEMENT LTD.,
VIJAYANAGAR WORKS**

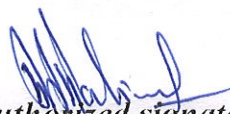
IS: 455: 2015

**TEST CERTIFICATE FOR PORTLAND SLAG CEMENT
(POWER PRO)**

S.No.	Characteristics	Requirement as Per IS 455:2015	Test Result
	CHEMICAL REQUIREMENTS	% Max.	
1	Magnesium Oxide (% MgO)	10.0	5.50
2	Sulphur Trioxide (% SO ₃)	3.5	1.70
3	Sulphide Sulphur (% S)	1.5	0.21
4	Loss On Ignition (%)	5.0	0.86
5	Insoluble Residue (%)	4.0	0.82
6	Chlorides (%)	0.1	0.004
7	Alkali Content (%) as Na ₂ O	0.6	0.37
	PHYSICAL REQUIREMENTS		
1	Normal Consistency	NA	29.75
2	Fineness (M ² /Kg)(Min)	225	346
3	Setting Time (minutes)		
	a) Initial(Min)	30	160
	b) Final(Max)	600	240
4	Soundness		
	a) Le-chatelier (mm)(Max)	10	1.00
	b) Auto Clave (%) (Max)	0.8	0.036
5	Compressive Strength (MPa)		
	a) 72 ± 1h (3 days)(Min)	16	20.50
	b) 168 ± 2h(7 days)(Min)	22	30.70
	c) 672 ± 4h (28 days)(Min)	33	50.46

Week No. 36

03.09.2023-09.09.2023


Authorized signatory